

# Clarity Instructions for mounting the Microsoft MC IR receiver into the enclosure.

For removing the circuit board, you will require a small torx wrench or jewellers screwdriver small enough to go into the top of the screw. A good small sized posidrive may also work with some effort.

Peel off front two rubber feet

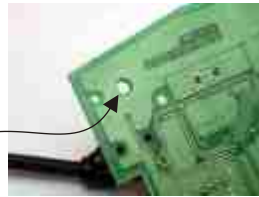


Pry open moulding unscrew one remaining screw



Use a rechargeable screwdriver to enlarge this hole.

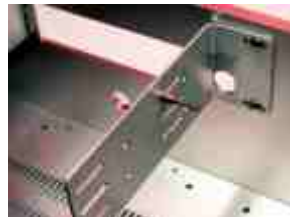
This hole has been drilled out to 3.2mm from 2mm to allow the M3 screw to pass through



Circuit board shown with hexagonal spacer



Ensure fibre washer is against the circuit board.



The M3 nut should be firmly tightened, it is a nylock nut so that it cannot loosen from vibration - use the M2mm allen key to hold the screw in place whilst you tighten the nut

Sticky pad is used as a safeguard to prevent any movement of the board



The use of an internal USB connector will ensure that the USB connection is hidden inside the enclosure. This is done via the motherboard spare USB connector and a USB adaptor bracket with the 'L' bracket removed (see above) A sticky pad is used to mount the connector against the side extrusion. If the side is being used for extra HDD's than the cables can be dressed away from this location. Any excess cables should be cable tied neatly.



IR receiver eye in good line of sight, this will work through the blue/black optical drawer cover.

## Stands Unique